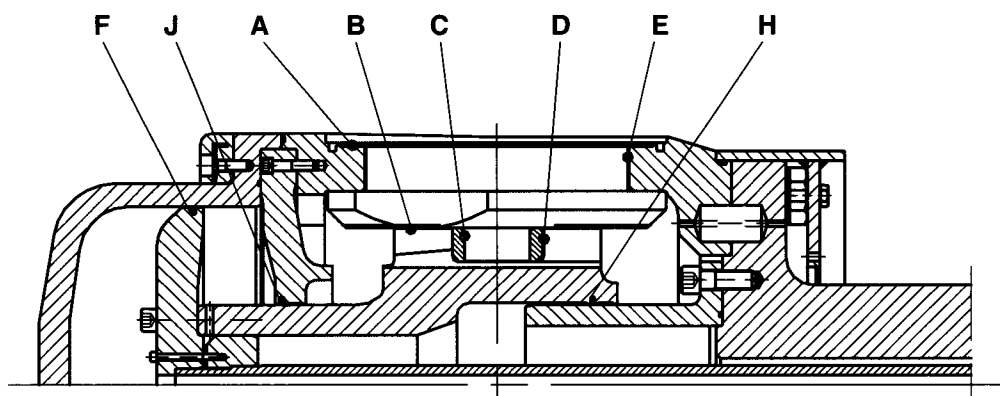


Maintenance program VBS-ODG propeller

Description	■ Check the condition ● Overhaul to be carried out	Check new/ overhauled parts after — hours	Time between overhauls									Chapter	
			200	2000	6000	12000	18000	24000	Daily	Weekly	Monthly		In dock
Oil level in tanks for propeller lub oil system									■				10
Change of oil in intermediate bearings					●								35
Water content in stern tube oil < 5 %										■			10
Wear of stern tube bearings (max 1.5 mm)												■	10
Stern tube seals (sealing rings and oil)												■	10
Propeller hub (leaks and damage)												■	15
Propeller blade damage (dye check)												■	10
Zink – anodes												■	10
Wear in propeller hub (see below)												■	15
Bolts/screws and securings												■	10

Tolerance for wear parts in propeller hub (mm)								
Propeller type	A	B	C	D	E	F	H	J
VBS740 – 860	0.30	3.0	0.1	0.1	0.45	0.8	0.4	0.4
VBS980 – 1940	0.45	3.0	0.1	0.1	0.50	1.0	0.5	0.5

A/NS



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